

Standard ISO Tolerances - Inner Ring



Bearing Bore		Δ_{dmp}			VB_s			K_{ia}			S_d	S_{ia}	ΔB_s and ΔC_s	
		Bore Diameter +0.000 mm +0.0000 in. To			Width Variation			Radial Runout			Face Runout with Bore	Axial Runout	Width Inner & Outer Rings +0.000 mm +0.0000 in. To	
over	incl.	P0	P6	P5	P0	P6	P5	P0	P6	P5	P5	P5	P0, P6	P5
mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.	mm in.
2.5000 0.0984	10.000 0.3937	-0.008 -0.0003	-0.007 -0.0003	-0.005 -0.0002	0.015 0.0006	0.015 0.0006	0.005 0.0002	0.010 0.0004	0.006 0.0002	0.004 0.0002	0.007 0.0003	0.007 0.0003	-0.120 -0.0047	-0.040 -0.0157
10.000 0.3937	18.000 0.7087	-0.008 -0.0003	-0.007 -0.0003	-0.005 -0.0002	0.020 0.0008	0.020 0.0008	0.005 0.0002	0.010 0.0004	0.007 0.0003	0.004 0.0002	0.007 0.0003	0.007 0.0003	-0.120 -0.0047	-0.080 -0.0031
18.000 0.7087	30.000 1.1811	-0.010 -0.0004	-0.008 -0.0003	-0.006 -0.0002	0.020 0.0008	0.020 0.0008	0.005 0.0002	0.013 0.0005	0.008 0.0003	0.004 0.0002	0.008 0.0003	0.008 0.0003	-0.120 -0.0047	-0.120 -0.0047
30.000 1.1811	50.000 1.9685	-0.012 -0.0005	-0.010 -0.0004	-0.008 -0.0003	0.020 0.0008	0.020 0.0008	0.005 0.0002	0.015 0.0006	0.010 0.0004	0.005 0.0002	0.008 0.0003	0.008 0.0003	-0.120 -0.0047	-0.120 -0.0047
50.000 1.9685	80.000 3.1496	-0.015 -0.0006	-0.012 -0.0005	-0.009 -0.0004	0.025 0.0010	0.025 0.0010	0.006 0.0002	0.020 0.0008	0.010 0.0004	0.005 0.0002	0.008 0.0003	0.008 0.0003	-0.150 -0.0059	-0.150 -0.0059
80.000 3.1496	120.000 4.7244	-0.020 -0.0008	-0.015 -0.0006	-0.010 -0.0004	0.025 0.0010	0.025 0.0010	0.007 0.0003	0.025 0.0010	0.013 0.0005	0.006 0.0002	0.009 0.0004	0.009 0.0004	-0.200 -0.0079	-0.200 -0.0079
120.000 4.7244	150.000 5.9055	-0.025 -0.0010	-0.018 -0.0007	-0.013 -0.0005	0.030 0.0012	0.030 0.0012	0.008 0.0003	0.030 0.0012	0.018 0.0007	0.008 0.0003	0.010 0.0004	0.010 0.0004	-0.250 -0.0098	-0.250 -0.0098
150.000 5.9055	180.000 7.0866	-0.025 -0.0010	-0.018 -0.0007	-0.013 -0.0005	0.030 0.0012	0.030 0.0012	0.008 0.0003	0.030 0.0012	0.018 0.0007	0.008 0.0003	0.010 0.0004	0.010 0.0004	-0.250 -0.0098	-0.250 -0.0098
180.000 7.0866	250.000 9.8425	-0.030 -0.0012	-0.022 -0.0009	-0.015 -0.0006	0.030 0.0012	0.030 0.0012	0.010 0.0004	0.040 0.0016	0.020 0.0008	0.010 0.0004	0.011 0.0004	0.013 0.0005	-0.300 -0.0118	-0.300 -0.0118
250.000 9.8425	315.000 12.4016	-0.035 -0.0014	-0.025 -0.0010	-0.018 -0.0007	0.035 0.0014	0.035 0.0014	0.013 0.0005	0.050 0.0020	0.025 0.0010	0.013 0.0005	0.013 0.0005	0.015 0.0006	-0.350 -0.0138	-0.350 -0.0138
315.000 12.4016	400.000 15.7480	-0.040 -0.0016	-0.030 -0.0012	-0.023 -0.0009	0.040 0.0016	0.040 0.0016	0.015 0.0006	0.060 0.0024	0.030 0.0012	0.015 0.0006	0.015 0.0006	0.020 0.0008	-0.400 -0.0157	-0.400 -0.0157
400.000 15.7480	500.000 19.6850	-0.045 -0.0018	-0.035 -0.0014	—	0.050 0.0020	0.045 0.0018	—	0.065 0.0026	0.035 0.0014	—	—	—	-0.450 -0.0177	—
500.000 19.6850	630.000 24.8031	-0.050 -0.0020	-0.040 -0.0016	—	0.060 0.0024	0.050 0.0020	—	0.070 0.0028	0.040 0.0016	—	—	—	-0.500 -0.0197	—
630.000 24.8031	800.000 31.4961	-0.075 -0.0030	—	—	0.070 0.0028	—	—	0.080 0.0031	—	—	—	—	-0.750 -0.0295	—

The tolerances in this table are in conformance with ISO 492:2002.

ISO Symbols - Inner Ring

- Δ_{dmp} Single plane mean bore diameter deviation from basic bore diameter, e.g., bore tolerance for a basically tapered bore, Δ_{dmp} refers only to the theoretical small bore end of the bore.
- VB_s Inner ring width variation, e.g., parallelism.
- K_{ia} Radial runout of assembled bearing inner ring, e.g., radial runout of raceway.
- S_d Inner ring reference face runout with bore, e.g., squareness - bore to face.
- S_{ia} Axial runout of assembled bearing inner ring, e.g., lateral (axial) runout of raceway.
- ΔB_s Single inner ring width deviation from basic, e.g., width tolerance.
- ΔC_s Outer ring width deviation from basic, e.g., width tolerance.