SAFETY DATA SHEET

SECTION 1  PRODUCT AND COMPANY IDENTIFICATION

PRODUCT
Product Name: TIMKEN PREMIUM GREASE
Product Description: Base Oil and Additives
Product Code: GR117, packaged & bulk
Intended Use: Grease

COMPANY IDENTIFICATION
Supplier: THE TIMKEN CORPORATION
4500 Mt. Pleasant St. NW
North Canton, OH, 44720  USA

Emergency Information: INFOTRAC
US and Canada: 800-535-5053
Outside US and Canada: +1 352-323-3500


SECTION 2  HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see SDS Section 15).

CLASSIFICATION: Specific target organ toxicant (single exposure): Category 1.

LABEL:
Pictogram:

Signal Word: Danger

Hazard Statements:
H370: Causes damage to organs. Blood

Precautionary Statements:
P264: Wash skin thoroughly after handling.  P270: Do not eat, drink or smoke when using this product.  P273: Avoid release to the environment.  P308 + P311: IF exposed or concerned: Call a POISON CENTER or doctor/physician.  P405: Store locked up.  P501: Dispose of contents and container in accordance with local regulations.
Contains: SODIUM NITRITE

Other hazard information:

HAZARD NOT OTHERWISE CLASSIFIED (HNOC): None as defined under 29 CFR 1910.1200.

PHYSICAL / CHEMICAL HAZARDS
No significant hazards.

HEALTH HAZARDS
High-pressure injection under skin may cause serious damage. Excessive exposure may result in eye, skin, or respiratory irritation. Secondary amines or materials containing secondary amines should not be added to this product due to the risk of forming nitrosamines, some of which have been shown to be carcinogenic in lab animals.

ENVIRONMENTAL HAZARDS
No significant hazards.

NFPA Hazard ID: Health: 1  Flammability: 1  Reactivity: 0
HMIS Hazard ID: Health: 1  Flammability: 1  Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS#</th>
<th>Concentration*</th>
<th>GHS Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM HYDROXIDE</td>
<td>1305-62-0</td>
<td>0.1 - &lt; 1%</td>
<td>H315, H318, H335</td>
</tr>
<tr>
<td>SODIUM NITRITE</td>
<td>7632-00-0</td>
<td>1 - &lt; 5%</td>
<td>H271(S), H301, H370, H400(M factor 1)</td>
</tr>
<tr>
<td>THIODIETHYLENE BIS(3,5-DI-TERT-BUTYL-4-HYDROXYHYDRO-CINNAMATE)</td>
<td>41484-35-9</td>
<td>1 - &lt; 5%</td>
<td>H413</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).
SECTION 4  FIRST AID MEASURES

INHALATION
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

SKIN CONTACT
Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT
Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION
Seek immediate medical attention.

SECTION 5  FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING
Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Aldehydes, Oxides of carbon, Smoke, Fume, Sulfur oxides, incomplete combustion products

FLAMMABILITY PROPERTIES
Flash Point [Method]: 221°C (430°F) [EST. FOR OIL, ASTM D-92 (COC)]
Flammable Limits (Approximate volume % in air): LEL: N/D  UEL: N/D
Autoignition Temperature: N/D

SECTION 6  ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.
PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill: Scrape up spilled material with shovels into a suitable container for recycle or disposal.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Skim from surface.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7  HANDLING AND STORAGE

HANDLING

Prevent small spills and leakage to avoid slip hazard. See Section 11 for Toxicological Data. Contains Sodium nitrite. Do not add amines which may form cancer causing nitrosamines.

Static Accumulator: This material is not a static accumulator.

STORAGE

Do not store in open or unlabeled containers.
SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

<table>
<thead>
<tr>
<th>Substance Name</th>
<th>Form</th>
<th>Limit / Standard</th>
<th>NOTE</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM HYDROXIDE</td>
<td>Respirable</td>
<td>TWA 5 mg/m³</td>
<td>N/A</td>
<td>OSHA Z1</td>
</tr>
<tr>
<td></td>
<td>fraction.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CALCIUM HYDROXIDE</td>
<td>Total dust.</td>
<td>TWA 15 mg/m³</td>
<td>N/A</td>
<td>OSHA Z1</td>
</tr>
<tr>
<td>CALCIUM HYDROXIDE</td>
<td></td>
<td>TWA 5 mg/m³</td>
<td>N/A</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider: No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

- No protection is ordinarily required under normal conditions of use and with adequate ventilation.
- For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

- No protection is ordinarily required under normal conditions of use.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

- No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.
Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS
Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION
Physical State: Solid
Form: Semi-fluid
Color: Tan
Odor: Characteristic
Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION
Relative Density (at 15 °C): 0.92
Flammability (Solid, Gas): N/A
Flash Point [Method]: 221°C (430°F) [EST. FOR OIL, ASTM D-92 (COC)]
Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D
Autoignition Temperature: N/D
Boiling Point / Range: > 310°C (590°F)
Decomposition Temperature: N/D
Vapor Density (Air = 1): N/D
Vapor Pressure: < 0.013 kPa (0.1 mm Hg) at 20 °C
Evaporation Rate (n-butyl acetate = 1): N/D
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): > 3.5
Solubility in Water: Negligible
Viscosity: [N/D at 40 °C] 14.7 cSt (14.7 mm2/sec) at 100°C
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION
Freezing Point: N/D
Melting Point: N/D
DMSO Extract (mineral oil only), IP-346: < 3 %wt

SECTION 10 STABILITY AND REACTIVITY

REACTIVITY: See sub-sections below.

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.
MATERIALS TO AVOID: Strong oxidizers, Amines

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

<table>
<thead>
<tr>
<th>Hazard Class</th>
<th>Conclusion / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inhalation</strong></td>
<td></td>
</tr>
<tr>
<td>Acute Toxicity:</td>
<td>No end point data for material. Minimally Toxic. Based on assessment of the components.</td>
</tr>
<tr>
<td>Irritation:</td>
<td>No end point data for material.</td>
</tr>
<tr>
<td><strong>Ingestion</strong></td>
<td></td>
</tr>
<tr>
<td>Acute Toxicity:</td>
<td>No end point data for material. Moderately toxic. Based on assessment of the components.</td>
</tr>
<tr>
<td><strong>Skin</strong></td>
<td></td>
</tr>
<tr>
<td>Acute Toxicity:</td>
<td>No end point data for material. Minimally Toxic. Based on assessment of the components.</td>
</tr>
<tr>
<td>Skin Corrosion/Irritation:</td>
<td>No end point data for material. Negligible irritation to skin at ambient temperatures. Based on assessment of the components.</td>
</tr>
<tr>
<td><strong>Eye</strong></td>
<td></td>
</tr>
<tr>
<td>Serious Eye Damage/Irritation:</td>
<td>No end point data for material. May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.</td>
</tr>
<tr>
<td><strong>Sensitization</strong></td>
<td></td>
</tr>
<tr>
<td>Respiratory Sensitization:</td>
<td>No end point data for material. Not expected to be a respiratory sensitizer.</td>
</tr>
<tr>
<td>Skin Sensitization:</td>
<td>No end point data for material. Not expected to be a skin sensitizer. Based on assessment of the components.</td>
</tr>
<tr>
<td>Aspiration:</td>
<td>Data available. Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.</td>
</tr>
<tr>
<td>Germ Cell Mutagenicity:</td>
<td>No end point data for material. Not expected to be a germ cell mutagen. Based on assessment of the components.</td>
</tr>
<tr>
<td>Carcinogenicity:</td>
<td>No end point data for material. Not expected to cause cancer. Based on assessment of the components.</td>
</tr>
<tr>
<td>Reproductive Toxicity:</td>
<td>No end point data for material. Not expected to be a reproductive toxicant. Based on assessment of the components.</td>
</tr>
<tr>
<td>Lactation:</td>
<td>No end point data for material. Not expected to cause harm to breast-fed children.</td>
</tr>
<tr>
<td><strong>Specific Target Organ Toxicity (STOT)</strong></td>
<td></td>
</tr>
<tr>
<td>Single Exposure:</td>
<td>No end point data for material. Causes organ damage from a single exposure.</td>
</tr>
<tr>
<td>Repeated Exposure:</td>
<td>No end point data for material. Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.</td>
</tr>
</tbody>
</table>

OTHER INFORMATION

**For the product itself:** Target Organs Single Exposure: Blood

Contains:

**SODIUM NITRITE:** Ingestion of sodium nitrite may reduce the oxygen-carrying capacity of blood and may cause cyanosis (bluish skin), shortness of breath, palpitations, coma, and/or death.

The following ingredients are cited on the lists below: None.
SECTION 12  ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY
Material -- Not expected to be harmful to aquatic organisms.

MOBILITY
Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY
Biodegradation:
Base oil component -- Expected to be inherently biodegradable

BIOACCUMULATION POTENTIAL
Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

SECTION 13  DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

REGULATORY DISPOSAL INFORMATION
RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning
Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.
SECTION 14 TRANSPORT INFORMATION

LAND (DOT): Not Regulated for Land Transport

LAND (TDG): Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

Listed or exempt from listing/notification on the following chemical inventories: AICS, KECI, PICCS, TSCA

EPCRA SECTION 302: This material contains no extremely hazardous substances.

SARA (311/312) REPORTABLE HAZARD CATEGORIES: Immediate Health.

SARA (313) TOXIC RELEASE INVENTORY:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Typical Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>SODIUM NITRITE</td>
<td>7632-00-0</td>
<td>1 - &lt; 5%</td>
</tr>
</tbody>
</table>

The following ingredients are cited on the lists below:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>List Citations</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDRO TREATED HEAVY NAPHTHENIC DISTILLATE</td>
<td>64742-52-5</td>
<td>13, 17, 18</td>
</tr>
<tr>
<td>SILICA, AMORPHOUS (FUMED)</td>
<td>112945-52-5</td>
<td>16</td>
</tr>
<tr>
<td>SODIUM NITRITE</td>
<td>7632-00-0</td>
<td>9, 13, 17, 18, 19</td>
</tr>
</tbody>
</table>

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL  
2 = ACGIH A1  
3 = ACGIH A2  
4 = OSHA Z  
5 = TSCA 4  
6 = TSCA 5a2  
7 = TSCA 5e  
8 = TSCA 6  
9 = TSCA 12b  
10 = CA P65 CARC  
11 = CA P65 REPRO  
12 = CA RTK  
13 = IL RTK  
14 = LA RTK  
15 = MI 293  
16 = MN RTK  
17 = NJ RTK  
18 = PA RTK  
19 = RI RTK

Code key: CARC=Carcinogen; REPRO=Reproductive
N/D = Not determined, N/A = Not applicable

**KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):**

- H271: May cause fire or explosion; strong oxidizer; Oxidizing Solid, Cat 1
- H301: Toxic if swallowed; Acute Tox Oral, Cat 3
- H315: Causes skin irritation; Skin Corr/Irritation, Cat 2
- H318: Causes serious eye damage; Serious Eye Damage/Irr, Cat 1
- H335: May cause respiratory irritation; Target Organ Single, Resp Irr
- H370: Causes damage to organs; Target Organ, Single, Cat 1
- H400: Very toxic to aquatic life; Acute Env Tox, Cat 1
- H413: May cause long lasting harmful effects to aquatic life; Chronic Env Tox, Cat 4

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Updates made in accordance with implementation of GHS requirements.

The information and recommendations contained within this document are believed by Timken to be accurate and reliable as of the date prepared. The information and recommendations are offered for the user's consideration and analysis and in no way guarantee the chemical specifications for the specified product. It is solely the responsibility of the user to determine safe conditions for use of this product and to assume liability for any loss, damage or expense arising out of the product's improper use. The user should consider the information in this document in the context of how the selected product will be handled and used in conjunction with other products. It is the user's responsibility to determine that the product is suitable for the intended use.

Appropriate warnings and safe-handling procedures should be provided to all handlers and users. Timken assumes no responsibility for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices within this document.