

TECHNICAL DATASHEET

## **TIMKEN® INDUCTION HEATER**

# **VHIN-G2-10**

- Portable unit
- Heating capacity 20 kg (workpiece weight)
- Available in 120V and 230V



### Portable design, suitable for on-site jobs.

#### **FEATURES & BENEFITS**

- Portable induction heater
- · Single temperature measurement
- · Digital display
- · 3 yokes included

#### **APPLICATIONS**

· Bearings, gears, rings, couplings

#### **PART NUMBERS:**

Heater VHIN-G2-10-230VEU Heater VHIN-G2-10-230VUS Heater VHIN-G2-10-230VGB Heater VHIN-G2-10-120VUS

Yoke VHIY-7X7X200 Yoke VHIY-10X10X200

Yoke VHIY-14X14X200 Yoke VHIY-20X20X200

Yoke VHIY-40X40X200

Yoke VHIY-40X50X200

Induction heating is a superior, fast and controlled heating method. It is a safer and more environmentally friendly alternative to traditional heating methods such as ovens or oil baths. These methods cause fumes or oil waste and are not recommended for personal health and safety.

Do not heat with blow torches.





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D	General		
Power rating 230V / 240V	2.3 kVA/ 1.2 kVA		
Power rating 120V	1.2 kVA		
Voltage/Amp		120V/10A, 230V/10A, 240V/5A	
Frequency	50/60		
Workpied	ce min./max sizes		
	Metric	Imperial	
Max.weight of the workpiece	20 kg	44 lbs.	
Min. bore diameter	10 mm	0.39"	
Max. OD	240 mm	15.8"	
Max. workpiece width	120 mm	4.7"	
Swing arm		lo	
Pole	Dimensions		
Pole dimensions	Metric	Imperial 1.6x1.6"	
	40x40 mm 135 mm	5.3"	
Pole height	Controls	5.3	
	Metric	Imperial	
Max. temp	150 °C	302 °F	
Max. time range		min.	
Auto power reduction		No	
Tuto power roudetton	Options	-	
	Metric	Imperial	
Yokes (standard set)	7, 10, 14, 20, 40 mm	0.28, 0.39, 0.55, 0.79, 1.6"	
Yokes (optional)	40x50 mm	1.6x2"	
Support for horizontal heating	N	No	
Mobile	N	 N	
Temperature control	Ye		
	Ye imensions		
D	imensions	es	
Dimensions	imensions Metric	Imperial	
Dimensions Package size	Metric 460x240x280 mm	Imperial 18.1 x9.45x11.02"	
Dimensions Package size Heater weight (including yokes)	Metric	Imperial 18.1 x9.45x11.02" 25.6x11.4x14.2"	
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Dimensions Package size Heater weight (including yokes)  Mis Sound signal Temperature hold Demagnetizing <2A/cm	Metric	Imperial  18.1 x9.45x11.02"  25.6x11.4x14.2"  46.3 lbs.	
Dimensions Package size Heater weight (including yokes)  Mis Sound signal Temperature hold Demagnetizing <2A/cm Thermal safety guide	Metric	Imperial   18.1 x 9.45x 11.02"   25.6x 11.4x 14.2"   46.3 lbs.	
Dimensions Package size Heater weight (including yokes)  Mis Sound signal Temperature hold Demagnetizing <2A/cm Thermal safety guide Magnetic temperature probe	Metric	Imperial   18.1 x 9.45 x 11.02"   25.6 x 11.4 x 14.2"   46.3 lbs.   25.6 x 15.2 x 15	
Dimensions Package size Heater weight (including yokes)  Mis Sound signal Temperature hold Demagnetizing <2A/cm Thermal safety guide Magnetic temperature probe Temperature probe supplied	Metric	Imperial  18.1 x9.45x11.02"  25.6x11.4x14.2"  46.3 lbs.	
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