



WARNING

Failure to observe the following warnings could create a risk of death or serious injury.

Proper maintenance and handling practices are critical. Always follow installation instructions and maintain proper lubrication.

Overheated bearings can ignite explosive atmospheres. Special care must be taken to properly select, install, maintain, and lubricate housed unit bearings that are used in or near atmospheres that may contain explosive levels of combustible gases or accumulations of dust such as grain, coal, or other combustible materials.

CAUTION

Failure to follow these cautions may result in property damage.

Do not use damaged housed units.

When fitting the inner ring there should be an equal gap at each joint. If there are no gaps do not proceed.

NOTE

Do not use excessive force when mounting or dismantling the unit.

Follow all tolerance, fit, and torque recommendations.

Ensure proper alignment.

Never weld housed units.

Do not heat components with an open flame.

Do not operate at bearing temperatures above 250°F (121°C).

Never interchange components between completed bearing assemblies.

Never use a hammer and steel bar on a bearing for installation or removal. Use only a brass bar or a soft-headed mallet.

Consult your equipment designer or supplier for installation and maintenance instructions.