



# CERTIFICATE



This is to certify that

## The Timken Company

Gambrinus Roller Plant

2514 Whipple Ave SW  
Canton, OH 44706  
United States of America

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System.**

Scope:

The manufacture of tapered rollers.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 9001 : 2015

Certificate registration no.	10002822 QM15
Date of original certification	1997-10-16
Date of revision	2021-05-06
Date of certification	2021-05-16
Valid until	2024-05-15



**DQS Inc.**

Brad McGuire  
Managing Director





**Annex to certificate  
Registration No. 10002822 QM15**

**The Timken Company**

Gambrinus Roller Plant

2514 Whipple Ave SW  
Canton, OH 44706  
United States of America



**Remote Location**

**Scope**

**10004512**

**The Timken Company  
Timken World Headquarters  
4500 Mt. Pleasant Road NW  
Canton, OH 44720  
United States of America**

Calibration, Contract Review, Customer Service, Information Technology, Laboratory, Policy Making, Process Design, Product Design, Production Equipment Development, Purchasing, Quality System Management, Strategic Planning, Supplier Management, Testing, Training, and Warranty Management.