



CERTIFICATE

This is to certify that

The Timken Company Timken Steel Value Added Supply Chain (VASC)

St. Clair Plant
401 Industrial Drive
Eaton, OH 45320
United States of America

has implemented and maintains a **Quality Management System**.

Scope:
The machining and manufacture of precision steel parts.

An audit, conducted and documented in a report, has verified that this quality management system fulfills the requirements of the following ISO Technical Specification:

ISO/TS 16949 : 2009 (without product design)

Date of original certification	2004-06-30
Certification decision	2010-05-14
This certificate is valid until	2013-05-13
Certificate Registration No.	10004523 TS09
IATF No.	0103386
Buffalo Grove, IL, USA	2011-05-20



Ganesh Rao
Managing Director
UL DQS Inc.

IATF Contract Office: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany
Issuing Office: UL DQS Inc., 1130 West Lake Cook Road, Suite 340, Buffalo Grove, IL 60089 USA





Annex to Certificate Registration No.: 10004523 TS09
IATF-No.: 0103386
Date of issue: 2011-05-20

The Timken Company
Timken Steel Value Added Supply Chain (VASC)

St. Clair Plant
401 Industrial Drive
Eaton, OH 45320
United States of America



Location

Scope

10002828
The Timken Company
Timken Steel Value Added Supply Chain (VASC)
1835 Dueber Avenue SW
Canton, OH 44706
United States of America

The remote location at Canton, OH performs the following primary functions: management responsibility, quality management system, control of documents, resource management, human resources, planning of product realization, manufacturing design, customer related processes, purchasing, production scheduling, corrective and preventive action, metallurgical and chemical analysis.

10004522
The Timken Company
Taper Master Metrology Center (TMMC)
1835 Dueber Avenue SW
Canton, OH 44706
United States of America

The remote location at the Taper Master Metrology Center (TMMC), Canton, OH performs the following primary function: master calibration.