

# TABLE OF CONTENTS

<b>Introduction</b> .....	<b>4</b>	Bearing Discoloration .....	24
<b>Bearing Nomenclature</b> .....	<b>8</b>	Other Bearing Damage Modes .....	26
<b>Best Practices Summary</b> .....	<b>9</b>	<b>Bearing Lubrication</b> .....	<b>27</b>
<b>Part Marking Format</b> .....	<b>10</b>	Grease Packing for Cones .....	27
<b>Suggested Shop Tool List</b> .....	<b>11</b>	Lubrication Retention .....	28
<b>Removal and Handling</b> .....	<b>12</b>	<b>Bearing Storage Recommendations</b> .....	<b>29</b>
<b>Cleaning Solutions</b> .....	<b>14</b>	New Bearing Part Storage .....	29
<b>Cleaning Bearing Parts</b> .....	<b>14</b>	Used Bearing Part Storage .....	29
<b>Bearing Inspection</b> .....	<b>16</b>	<b>Bearing Installation Directions</b> .....	<b>30</b>
Overall Appearance .....	16	Wheel Shop - Part Identification .....	30
Common Damage Modes .....	16	Wheel Shop - Cone Installation .....	30
Rollers .....	17	Cup Installation - Part Identification .....	31
<i>Roller Large Ends</i> .....	17	Wheel Repair .....	31
<i>Roller Bodies</i> .....	18	Cup Installation Guidelines .....	31
<i>Roller Small Ends</i> .....	18	Flight Line - Part Identification .....	33
Cones .....	19	Flight Line - Cone and Wheel Installation .....	33
<i>Cone Rotation Test</i> .....	19	<b>Bearing Setting Using Axle Nut Torque</b> .....	<b>34</b>
<i>Cone Race</i> .....	19	<b>Timken Information</b> .....	<b>36</b>
<i>Cone Large Rib</i> .....	19	Suggested Timken Literature .....	36
<i>Cone Backface</i> .....	21	Web-Based Information .....	36
<i>Cone Bore</i> .....	21	Aircraft Landing Wheel Bearing Maintenance Training .....	36
Cage .....	22	<b>Glossary of Terms</b> .....	<b>37</b>
Cup Race .....	24		