



CERTIFICATE



UL DQS Inc.
Management Systems Solutions

hereby certifies that the company

The Timken Company

Gambrinus Roller Plant
1835 Dueber Avenue S.W.
Canton, OH 44706-0921
USA

has implemented and maintains a **Quality Management System**.

Scope:

The manufacture of rollers to specifications agreed upon with the Timken Corporate Bearing Business Unit.


Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2008

Certificate Registration No. 10002822 QM08

Date of Certification 2009-05-28

Valid until 2012-05-27


Ganesh Rao
President



Annex to Certificate Registration No. 10002822 QM08

The Timken Company

Gambrinus Roller Plant
1835 Dueber Avenue S.W.
Canton, OH 44706-0921
USA

Address

Harrison Chemical Laboratory
Harrison Avenue S.W.
Canton, OH 44706
USA

Specialty Tooling and Rebuilding Business
Precision Gauge Laboratory
1835 Dueber Avenue S.W.
Canton, OH 44706
USA

General Offices
1835 Dueber Avenue S.W.
Canton, OH 44706
USA

Application Metallurgical Laboratory
Harrison Avenue S.W.
Canton, OH 44706
USA

Scope

The off-site facility at the Harrison Chemical Laboratory includes the following function: chemical analysis of bearing materials.

The off-site facility at the Specialty Tooling and Rebuilding Business, Canton, OH performs the following function: calibration.

The off-site facility at the General Offices, Canton, OH provides the following function: corporate purchasing.

The off-site facility at the Application Metallurgical Laboratory, Canton, OH includes the following function: metallurgical analysis of bearing materials.