



Modification-On-Demand Program
Getting You The Bearings You Need – Fast

The speed of business today certainly requires supply chains to deliver products cost effectively and efficiently to end-users. But sometimes fast isn't fast enough. In some cases, emergencies require product be expedited so that equipment can quickly return to full operation, minimizing downtime. For those urgent needs, Timken offers its **Modification-On-Demand program, our expedited bearing delivery program.**

The Timken Modification-On-Demand program bridges the gap between a needed item and a part with an alternative clearance, end play or some other configuration that may be in stock at Timken or on your shelf. Through our dedicated repair centers in South Bend, Ind., and Union, S.C., we quickly modify bearings, shortening delivery times and accomodating customer requests. In many cases, we can modify product on our shelf at no additional costs. This program is available for all bearing types and is most economical for bearings costing \$2,000 or higher. We offer a variety of modifications, as outlined in the chart at the right.

Modification Types	Standard Lead Time *	Expedited Lead Time **
Increased clearance	1-2 weeks	3-4 days
Reduced clearance	6-8 weeks	2-3 weeks
End play adjustment	1-2 weeks	3-4 days
Convert straight to taper bore (SRB Only)	TBD	TBD
Add oil holes, lube groove and/or keyways	2-4 weeks	TBD
Special coatings		TBD
TBD - Confirming quote to be provided by repair center		
* Lead times represent estimates. Lead times could be extended if new hardened spacers are required.		
** Shortened deliveries available for a premium charge		

Note: We can also perform modifications to other brands that you or your customer have on hand. Please contact your Timken sales representative for pricing and delivery details.

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At the 46,000-square-foot South Bend, Ind., plant, all styles of anti-friction roller bearings – from 3 to 45 inches (76mm to 1,143mm) – are reconditioned and remanufactured.



Our 50,000-square-foot industrial service center in Union, S.C., is dedicated to large bore bearing repair, race grinding and assembly. This center works with large-bore products ranging from 20 to 60 inches (508mm to 1,524mm) in diameter and handles all product types – spherical, ball, thrust, tapered and cylindrical roller bearings.

Spacer Assembly Value Express (S.A.V.E.)

We offer our popular S.A.V.E. (Spacer Assembly Value Express) program specifically for spacer assemblies. A complement to the Modification-On-Demand program, S.A.V.E. electronically identifies bearing components from the company's network of warehouses and plants, transfers the inventory to a central location for assembly and delivers finished products to meet your needs. Lead-time categories range from three days to five weeks, depending on your needs and the availability of component parts.

Lead Time Max.	Product Type	North American Pricing
3 days	Spacer Assemblies	Distributor cost + 20% or \$200, whichever is greater
2 weeks	Spacer Assemblies	Distributor cost + 10% or \$100, whichever is greater
5 weeks	Spacer Assemblies	Distributor cost

Note: Maximum weight limit is 500 lbs., and maximum OD is 30.”

Turn To Timken

To find out how you can benefit from this program, contact your Timken sales or customer service representative today.

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Where You Turn

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- Power Transmission Systems •
- Precision Components • Seals •
- Lubrication • Industrial Services •
- Remanufacture and Repair

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