



CERTIFICATE



This is to certify that

The Timken Company

Gaffney Bearing Plant
100 Timken Road
Gaffney, SC 29341
United States of America

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:
The design and manufacture of tapered roller bearings.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2008

Certificate registration no.	10002825 QM08
Date of original certification	1997-04-23
Date of revision	2011-05-20
Date of certification	2009-07-09
Valid until	2012-07-08



UL DQS Inc.

Ganesh Rao
President

Accredited Body: UL DQS Inc., 1130 West Lake Cook Road, Suite 340, Buffalo Grove, IL 60089 USA



**Annex to Certificate
Registration No. 10002825 QM08**

The Timken Company

Gaffney Bearing Plant
100 Timken Road
Gaffney, SC 29341
United States of America

Location

10004074
The Timken Company
General Offices
1100 Cherry Avenue S.E.
Canton, OH 44706
United States of America

10004514
The Timken Company
Sales and Technology Center
28875 Cabot Drive, Suite 100
Novi, MI 48337
United States of America

10004512
The Timken Company
Timken Technology Center
4500 Mt. Pleasant Road N.W.
North Canton, OH 44720
United States of America

10002827
The Timken Company
Harrison Chemical Laboratory
Harrison Avenue, S.W.
Canton, OH 44706-0929
United States of America

10009703
The Timken Company
Duncan Distribution Center
120 Hidden Lake Circle
Duncan, SC 29334
United States of America

10004519
Timken de Mexico S.A. de C.V
KM. 1 Carretera Tepotzotlan- La
Aurora S/N Ex hacienda San Miguel
Cuautitlan Izcalli Edo de Mexico
54700
Mexico

10010287
The Timken Company
2 Rue Timken
68002 Colmar Cedex
France

10010541
Timken do Brazil LTDA
Alameda Aguaia, 2179
Emp. Jubram, Barueri/SP 06455-000
Brazil

Scope

The remote location of General offices (Cherry Avenue) Canton, OH performs the following primary functions: Purchasing, Supplier quality development, Contract administration, Tool design and Salary Associate Development Systems.

The remote location in Novi, MI performs the following primary functions: Sales and Marketing.

The remote location at Timken Technology Center, North Canton, OH performs the following primary functions: Business Segment Management Review, Planning Product Realization/ APQP, Design and Development, Customer Satisfaction, customer related processes, Business Planning and Metallurgical Analysis of Bearing Materials.

The remote location at the Harrison Chemical Laboratory, Canton, OH performs the following primary function: Chemical Analysis of Bearing Materials.

The remote location at Duncan Distribution Center, Duncan, SC performs the following primary function: Distribution.

The remote location at Timken de Mexico performs the following primary function: distribution.

The remote location in France performs the following primary functions: Packing, Shipping and distribution activities.

The remote location in Brazil performs the following primary function: Distribution.

This annex (edition:) is only valid in connection with the above-mentioned certificate.